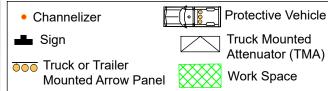
616.8.37 (TA-37) Lane Closure of Interior Lane on Multi-Lane Highways - MT

| SPEED | SIGN SPACING (ft.) | | TAPER LENGTH (ft.) | | OPTIONAL | LONGI- | CHANNELIZER SPACING (ft.) | |
|---------------------------|--------------------|-------------------------------------|----------------------|------------------|-------------------------------|------------------------------|---------------------------|-----------------------|
| Normal Posted (mph) | Undivided (S) | Divided (S) | Shoulder (1) (T1) | Lane (2) (T2) | BUFFER LENGTH (ft.) (B) | TUDINAL TRANSITION (X) | Tapers | Buffer/ Work Areas |
| 0-35 | - | 200 | 70 | 245 | 280 | 490 | 35 | 40 |
| 40-45 | - | 500 | 150 | 540 | 400 | 1080 | 40 | 80 |
| 50-55 | - | 1000 | 185 | 660 | 560 | 1320 | 50 | 80 |
| 60-70 | - | SA - 1000 SB - 1500 SC - 2640 | 235 | 840 | 840 | 1680 | 60 | 120 |

1 Shoulder taper length based on 10 ft. (standard shoulder width) offset. 2. Lane taper length based on 12 ft. (standard lane width) offset.

| | SIGN HEIGHT | MAXIMUM WORK ZONE LENGTH (L) | |
|-----------------|------------------------|------------------------------------|--|
| URBAN | 1' Portable 7' Post | 1 Mi. | |
| RURAL UNDIVIDED | 1' Portable 7' Post | 2 Mi. | |



This typical application applies to lane closures of lane 2 of 3, lanes 2 or 3 of 4, lanes 2 or 4 of 5, lanes 2 or 5 of 6, and lanes 2 or 6 of 7.

This typical application is applicable to work being performed when capacity is not an issue. If capacity is an issue, refer to EPG 616.8.38 (TA-38) Lane Closure of Interior Lane on Multi-Lane Highways for Capacity.

A protective vehicle shall be used while work is in progress. The protective vehicle shall be equipped with a TMA and flashing arrow panel and positioned at least 150 ft. in advance of the work space.

Supplemental warning methods may be used to call attention to the work zone.

Signs shown on the left side of this typical application may be omitted on undivided highways.

For long-term operations, refer to EPG 616.6.2.2 Flags and Advance Warning Rail System.

For nighttime operations, review EPG 616.6.83 WARNING LIGHTS for use of sequential lights.

SEE EPG 616.12 WORK ZONE SPEED LIMITS FOR SPEED LIMIT GUIDELINES.

