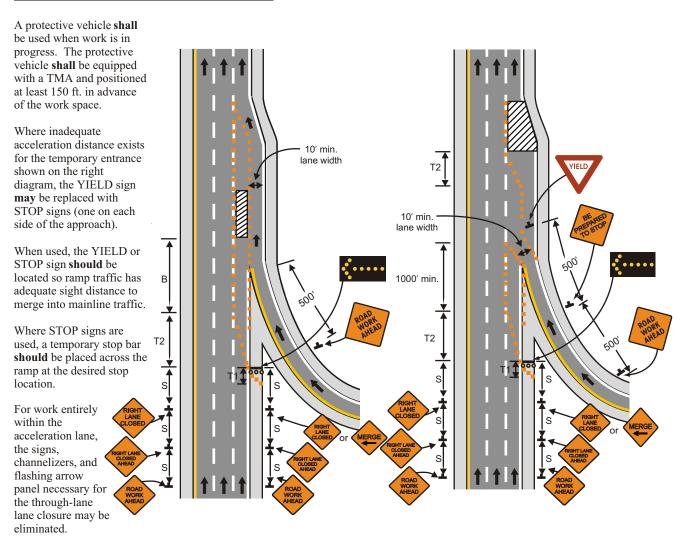
616.23.3.18 (TA-18) Work in Vicinity of Entrance Ramp

SPEED	SIGN SPACING (ft.)		TAPER LENGTH (ft.)		OPTIONAL	CHANNELIZER SPACING (ft.)	
	Undivided (S)	Divided (S)	Shoulder ¹ (T1)	Lane ² (T2)	BUFFER LENGTH (ft.) (B)	Tapers	Buffer/ Work Area
0-35	-	200	70	245	120	35	50
40-45	-	500	150	540	220	40	100
50-55	-	1000	185	660	335	50	100
60-70	-	1000	235	840	550	60	100
1 Shoulder	taper length based	on 10 ft. (standar	d shoulder width)	offset 2 Lane ta	per length based on	12 ft. (standard lane	width) offset

ROADWAY TYPE	SIGN HEIGHT	MAXIMUM WORK ZONE LENGTH (L)
URBAN	1' Portable 7' Post	1 Mi.
RURAL DIVIDED	1' Portable 7' Post	2 Mi.





Supplemental warning methods **may** be used to call attention to the work zone.

TA-18 10/1/08